-W-308LD

相[illegible]规格

AWS A5.22 E308LT1-1

[illegible]GB/T [illegible]T308[illegible]

EN ISO 17633-A-T 19 9[illegible]

面等结构的表面堆焊。

[illegible]用途

[illegible]低合金钢的坏或容器内壁，也适[illegible]

[illegible]适用于无缝气[illegible]

GB/T标准 0.04 [illegible] 12.5 1.0 0.04 0.03 18.0-2[illegible]

线径(mm)	1.2	1.4	1.6
[illegible]	[illegible]	[illegible]	[illegible]
平焊	140-220	140-220	200-300
[illegible]	[illegible]	[illegible]	[illegible]
平焊	23-33	[illegible]	[illegible]
立、仰焊	24-28	[illegible]	[illegible]
[illegible]	[illegible]	[illegible]	[illegible]

[illegible]27-32 电压范围(V)

[illegible]167 无